



Industrie Service

# Welding Certificate

**TÜV SÜD-00137.2014.005**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>Krämer GmbH Industriebehälter</b>  <b>Donauwörther Straße 47 86641 Rain am Lech GERMANY</b>
<b>Technical specification</b>	<b>EN 1090-2:2018</b>
<b>Execution class(es)</b>	<b>EXC3 according to EN 1090-2</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	121 - Submerged arc welding with solid wire electrode 135 - Metal active gas welding 141 - TIG gas tungsten arc welding
<b>Material Group</b>	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Davood Armaz, IWE <span style="float: right;">born on: 08.11.1962</span>
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	see reverse
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Validity start</b>	21.07.2014
<b>Period of validity</b>	20.07.2024
<b>Remarks</b>	see reverse
<b>Place and date of issue</b>	Munich, 07.07.2022 Betz/ME

**Certification Body**  
Material and Welding Technology

B.Eng. Schlotterer  
Deputy head of certification  
body



EQ3057014

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany