



Industrie Service

# CERTIFICATE

Conformity of the Factory Production Control

**0036-CPR-1090-1.00137.TÜV SÜD.2014.003**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

<b>Construction product</b>	<b>Structural components and kits for steel structures to EXC3 according to EN 1090-2</b>
<b>Intended use</b>	for load-bearing structures in all types of buildings
<b>CE - marking method</b>	ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011
<b>Manufacturer</b>	produced by or for <b>Krämer GmbH Industriebehälter</b>  <b>Donauwörther Straße 47 86641 Rain am Lech GERMANY</b>
<b>Manufacturing plant</b> <small>Production facility of the manufacturer</small>	Krämer GmbH Industriebehälter Donauwörther Straße 47 86641 Rain am Lech GERMANY
<b>Confirmation</b>	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard <b>EN 1090-1:2009+A1:2011</b> under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
<b>Start of validity</b> <small>Date of issue</small>	21.07.2014
<b>Next Surveillance audit</b>	21.07.2018
<b>Period of validity</b>	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
<b>Remarks</b>	see reverse
<b>Place and date of issue</b>	Munich, 19.10.2014 Mengele/KS

**Notified Body, No. 0036**



*Frank Steidl*

Dipl.-Ing. (FH) Steidl  
Deputy head of certification body



EQ1808285

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

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Industrie Service

# Welding Certificate

## TÜV SÜD-00137.2014.003

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>Krämer GmbH</b> <b>Industriebehälter</b>  <b>Donauwörther Straße 47</b> <b>86641 Rain am Lech</b> <b>GERMANY</b>
<b>Technical specification</b>	<b>EN 1090-2:2008+A1:2011</b>
<b>Execution class(es)</b>	<b>EXC3 according to EN 1090-2</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	121 - Submerged arc welding with solid wire electrode 135 - Metal active gas welding 141 - TIG gas tungsten arc welding
<b>Material Group</b>	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Thomas Wycisk, SFI <span style="float: right;">born on: 25.12.1962</span>
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Davood Armaz, IWE <span style="float: right;">born on: 08.11.1962</span>
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Validity start</b>	21.07.2014
<b>Period of validity</b>	21.07.2018
<b>Remarks</b>	see reverse
<b>Place and date of issue</b>	Munich, 19.10.2016 Mengele/KS

Notified Body, No. 0036



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